

CapSkin Encapsulant (S601) [Page 1 of 1]

Overview

CapSkin is a polyurethane encapsulant material intended for skinning mould surfaces prior to filling with silicone.

The low viscosity allows for very fine layers to be painted, thus retaining mould details.

Additives have been included to make the material smoother when painting onto the mould surface and which also help when releasing from the mould.

User Instructions

Paint a thin layer onto the mould surface and allow solvent to evaporate.

Repeat this process until a film of desired thickness has been laid down.

Take care to leave sufficient time for the solvent to evaporate, otherwise bubbles may be seen. Also, take care not to drag the brush too firmly or the film may be damaged or wrinkled.

Ensure that the film adequately covers the visible mould surface and ensure that sufficient CapSkin is painted around the appliance edges to allow for bleeding the edges away later.

Fine edges of CapSkin can be dissolved safely on the skin with S604 Fine Edge Dissolver.

CapSkin Encapsulant S601 [Page1 of 3]

1. Identification of Substance & Company:

Product Name(s)	Principality FX CapSkin Encapsulant
Product Code(s)	S601
Medical Device Class	Class I (according to Annex IX of EC Directive 93/42/EEC)
Product Category/Classification	G5 (according to Annex IX of EC Directive 93/42/EEC)
Main Use	Manufacture (coating) of custom prostheses
Company	MBI (Wales) Ltd 5 York Park Bridgend South Wales, UK. CF31 3TB
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Document Version	2
Print Date	27/04/2016

NOTE: Data presented in this information sheet is based on use in 'wet' state – ie, before solvent (acetone) has been allowed to flash off. Once this process is complete, the remaining polyurethane polymer is inert and harmless unless burned, which will then liberate fumes and smoke.

2. Composition / Information on ingredients:

Chemical Nature	Dispersion of dissolved polymer in organic solvent
Hazardous Components	Acetone (synonyms: dimethyl ketone, 2-propanone)

3. Hazards Identification:

Critical Hazards



In 'wet' state: highly flammable, irritating to eyes, vapours may cause drowsiness/dizziness

4. First Aid Measures:

Eye Contact	Irrigate with water for 15 mins, holding eyelid open, seek medical advise if irritation persists
Skin Contact	Remove excess and drench with water. Remove contaminated clothing
Inhalation of Vapour	Remove from exposure, and rest. In severe case, or if exposure is great/prolonged, seek medical advise
Ingestion	Drink plenty of water - seek medical advise

5. Fire Fighting Measures:

Hazards during firefighting	Highly flammable. Dense vapour/air mixture explosive. Vapour heavier than air.
Suitable extinguishing media	Water, foam, carbon dioxide or dry powder. Cool container with water at distance

6. Accidental Release Measures:

Personal Protection	Refer to Section 8
Environmental Precautions	Shut off all sources of ignition. Do not wash away into any drain unless it drains into a suitable effluent treatment process
Methods for clean-up	Soak up with an inert absorbent (eg, sand) and dispose as Section 13

CapSkin Encapsulant S601 [Page 2 of 3]

7. Handling & Storage:

Handling	Work in well ventilated area. Do not use plastic containers. Observe good housekeeping practises (HSE guidance note CS17)
Storage	Store between 15 deg C and 25 deg C in chemical storage cabinet. Keep drum lid well sealed to avoid flash off of solvent

8. Exposure Controls / Personal Protection:

General Protective Measures	Well ventilated work area to prevent build up of fumes
Components with workplace parameters	OES Acetone[long term: 500 ppm, short term 1,500 ppm (IOELV)]
Respiratory Protection	Mask if spraying
Hand Protection	Gloves recommended
Eye Protection	Eye glasses recommended
Other Precautions	Apron, sleeves, boots recommended if handling large quantities
Hygiene Measures	Do not eat, drink or smoke when handling product

9. Physical & Chemical Properties:

Physical Form	Thin low-viscosity liquid
Colour	Amber
Odour	Characteristic
Flash Point	< -20 deg C
Explosion limits	lower: 2.6% v/v, upper: 13% v/v
Vapour pressure	233 hPa (20 deg C)
Auto ignition temperature	380 deg C
pH	Approx 5.0 – 6.0 (400 g/l, water, 20 deg C)
Boiling temperature	Approx 56 deg C

10. Stability & Reactivity:

The product is stable under normal storage conditions (refer to Section 7)	
Incompatible materials	Oxidising agents. The possibility of reaction with other substances cannot be excluded

11. Toxicological Information:

Treat as if acetone	
After inhalation	Mucosal irritation. In high doses, headache, salivation, nausea, vomiting, dizziness, narcosis, coma
After skin contact	Degreasing effect on skin, possibly followed by secondary inflammation
After eye contact	Risk of corneal clouding
After ingestion	Gastrointestinal complaints
Odour threshold	approx 13 ppm
We have no evidence of carcinogenic, mutagenic or teratogenic effects	

12. Ecological Information:

Degradation/elimination	Good
Bioaccumulation potential	Low
Ecotoxic effects	This product is not classified as Dangerous to the Environment when handled and disposed of carefully

CapSkin Encapsulant S601 [Page 3 of 3]

13. Disposal Considerations:

Waste product should not be discharged directly into drains or waterways.

Disposal of product and packaging should always comply with local and national regulations

EU waste code number

No Waste Code Number available

14. Transport Information:

Transport as if Acetone

UN-no

1090 – ACETONE

Class

3

Packaging group

II

UK Transport category

2

15. Regulatory Information:

Treat as if Acetone

Symbol

F Xi Highly Flammable. Irritant

R-Phrases

R11-36-66-67. Highly flammable, irritating to eyes, repeated exposure may cause skin dryness/cracking, vapours may cause drowsiness

S-Phrases

S9-16-26. Keep in well ventilated place, keep away from sources of ignition, no smoking, in case of contact with eyes, rinse immediately and seek medical advice

EC no

200-662-2

16. Other Information:

All information given in this Health & Safety Data Sheet is to the best of our knowledge true and accurate and is provided solely for making safety assessments. It is not a sales specification or an indication of suitability for a particular use nor does it replace the need for your own risk assessment.

All information presented in accordance with EC Directive 2001/58/EC and is correct at date of publication and is given in good faith but without warranty.

We cannot accept liability for any loss, damage or patent infringement resulting from the use of this information.

As with all materials, care should be exercised when handling.